

THICK FILM CHIP RESISTOR

- RM SERIES -

APPLICATIONS

- Telecommunication Equipments
- Radio and Tape Recorders, TV Tuners
- Digital Cameras, Watches, Pocket Calculators
- Computers, Instruments
- Medical and Military Equipment

SCOPE

- Applies to all sizes of rectangular-type fixed chip resistors with Ruthenium base as material.

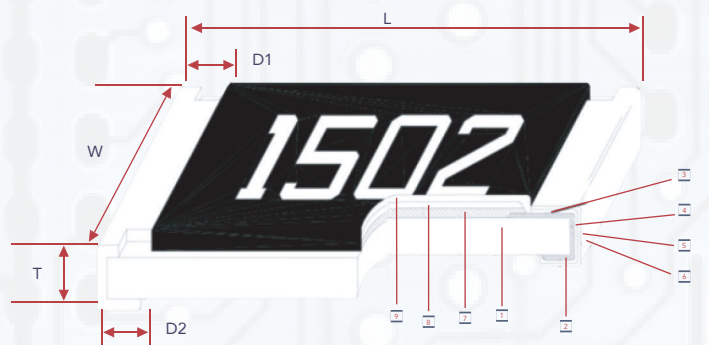
FEATURES

- Small size and light weight
- Highly reliable multilayer electrode construction
- Compatible with all soldering process

PART NUMBERING GUIDE

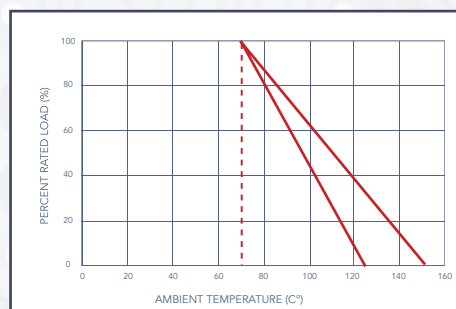
RM	06	J	100	CT	-H	
TYPE	DIMENSIONS	RESISTANCE TOLERANCE	NOMINAL RESISTANCE	PACKAGING	FUNCTION CODE	
RM SERIES	01: 01005 02: 0201 04: 0402 06: 0603 10: 0805 12: 1206 14: 1210 18: 1812 20: 2010 25: 2512 28: 2817 43: 4320 45: 4527	B: $\pm 0.1\%$ C: $\pm 0.25\%$ D: $\pm 0.5\%$ F: $\pm 1\%$ J: $\pm 5\%$	5% - 3 Digit: 1st 2 are significant, 3rd is multiplier (10x), "R" indicates decimal on value <10ohm, 000 jumper "0"ohm" 1% - 4 digit: 1st 3 are significant, 4th is multiplier (10x), "R" indicates decimal on value <100 ohm	CT: Taping Reel CTD: Package Designator page 8. CTG: Package Designator page 8. CTQ: Package Designator page 8.	_: Standard -H: High Power -U: Ultra High Power -X: High Precision	_: Standard TCR 50: TCR50 (Optional)

CONSTRUCTION AND DIMENSIONS



- | | | |
|-------------------------|---------------------------|------------------------------|
| 1 Alumina Substrate | 4 Edge Electrode (NiCr) | 7 Resistor Layer (Ag/Pd) |
| 2 Bottom Electrode (Ag) | 5 Barrier Layer (Ni) | 8 Primary Overcoat (Glass) |
| 3 Top Electrode (Ag-pd) | 6 External Electrode (Sn) | 9 Secondary Overcoat (Epoxy) |

DERIVATIVE CURVE



TYPE	SIZE (INCH)	L (MM)	W (MM)	T (MM)	D1 (MM)	D2 (MM)	WEIGHT (G) (1000S)
RM01	01005	0.40±0.02	0.20±0.02	0.13±0.02	0.10±0.03	0.10±0.03	0.037
RM02	0201	0.60±0.03	0.30±0.03	0.23±0.03	0.15±0.05	0.15±0.05	0.150
RM04	0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10	0.620
RM06	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	2.042
RM10	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20	4.368
RM12	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20	8.947
RM14	1210	3.10±0.10	2.60±0.15	0.55±0.10	0.55±0.25	0.50±0.20	15.959
RM18	1812	4.50±0.20	3.20±0.20	0.55±0.20	0.55±0.20	0.50±0.20	18.126
RM20	2010	5.00±0.10	2.50±0.15	0.55±0.10	0.60±0.25	0.50±0.20	24.241
RM20 ULTRA HIGH POWER	2010	5.00±0.10	2.50±0.15	1.10±0.10	0.60±0.25	0.50±0.20	35.325
RM25	2512	6.34±0.10	3.10±0.15	0.55±0.10	0.60±0.25	0.50±0.20	39.448
RM25 ULTRA HIGH POWER	2512	6.35±0.10	3.20±0.15	1.10±0.10	0.60±0.25	1.80±0.20	45.328
RM28 ULTRA HIGH POWER	2817	7.10±0.20	4.20±0.20	1.10±0.10	0.60±0.20	1.80±0.20	43.258
RM43 ULTRA HIGH POWER	4320	11.00±0.30	5.00±0.25	1.10±0.10	0.80±0.20	2.40±0.20	48.698
RM45	4527	11.60±0.30	6.85±0.25	1.10±0.10	1.10±0.20	2.50±0.20	53.987



STANDARD ELECTRICAL SPECIFICATIONS

TYPE/ ITEM	POWER RATING AT 70° JUMPER RATED CURRENT	OPERATING TEMP. RANGE	MAX OPERATING VOLTAGE	MAX OVERLOAD VOLTAGE	RESISTANCE RANGE		TCR (PPM/°C)
					±1%	±5%	
RM01 (0100S)	1/32W	-55 ~ + 125°C	15V	30V	10Ω - 1MΩ		±300
	Jumper: 0.5A				0Ω (<50mΩ)		-
RM02 (0201)	1/20W	-55 ~ + 125°C	25V	50V	1Ω - 3.92Ω		+600 ~ -200
	Jumper: 1A				4.02Ω - 9.76Ω		+350 ~ -100
RM04 (0402)	1/16W	-55 ~ + 155°C	50V	100V	10Ω - 10MΩ		±200
	Jumper: 1A				10.2MΩ - 20MΩ		+200
RM06 (0603)	1/10W	-55 ~ + 155°C	75V	150V	20.5MΩ - 100MΩ		±400
	Jumper: 1A				0Ω		-
RM10 (0805)	1/8W	-55 ~ + 155°C	150V	300V	0.01Ω ≤ R ≤ 0.03Ω		±1500
	Jumper: 2A				0.03Ω < R < 1Ω		+1000
RM12 (1206)	1/4W	-55 ~ + 155°C	200V	400V	1Ω ≤ R ≤ 10Ω		+800
	Jumper: 2A				10.1Ω - 10MΩ		+200
RM14 (1210)	1/2W	-55 ~ + 155°C	200V	500V	10.2MΩ - 20MΩ		+100
	Jumper: 2.5A				20.5MΩ - 100MΩ		+200
RM18 (1812)	3/4W	-55 ~ + 155°C	200V	500V	0.01Ω ≤ R ≤ 0.015Ω		±1500
					0.015Ω < R ≤ 0.03Ω		+1000
RM20 (2010)	3/4W	-55 ~ + 155°C	200V	500V	0.03Ω < R < 1Ω		+800
	Jumper: 3.5A				1Ω ≤ R ≤ 10Ω		+200
RM25 (2512)	1W	-55 ~ + 155°C	250V	500V	10.1Ω - 10MΩ		+100
	Jumper: 4A				10.2MΩ - 20MΩ		+200



HIGH PRECISION ELECTRICAL SPECIFICATIONS

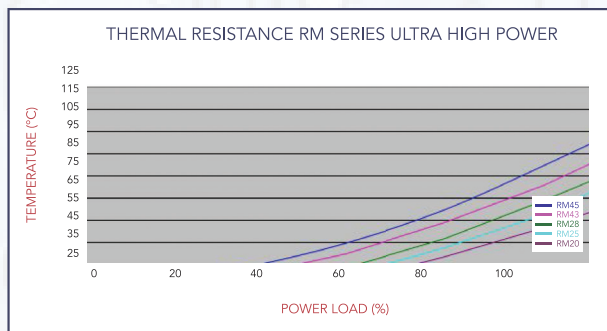
TYPE	ITEM	POWER RATING AT 70°C JUMPER RATED CURRENT	OPERATING TEMP RANGE	MAX OPERATING VOLTAGE	MAX OVERLOAD VOLTAGE	RESISTANCE RANGE			TCR
						±0.1%	±0.25%	±0.5%	
RM04	0402	1/16W	-55 ~ +155°C	50V	100V	-		10Ω - 1MΩ	±100
						-		1.02Ω - 10MΩ	±200
RM06	0603	1/10W		75V	150V	10Ω - 1MΩ			±100
						-	1.02Ω - 10MΩ		±200
RM10	0805	1/8W		150V	300V	10Ω - 1MΩ			±100
						-	1.02Ω - 10MΩ		±200
RM12	1206	1/4W		200V	400V	10Ω - 1MΩ			±100
						-	1.02Ω - 10MΩ		±200
RM14	1210	1/2W		200V	400V	10Ω - 1MΩ			±100
						-	1.02Ω - 10MΩ		±200
RM20	2010	3/4W		200V	400V	10Ω - 1MΩ			±100
						-	1.02Ω - 10MΩ		±200
RM25	2512	1/W		250V	500V	10Ω - 1MΩ			±100
						-	1.02Ω - 10MΩ		±200

HIGH POWER & ULTRA HIGH POWER RATING ELECTRICAL SPECIFICATIONS

TYPE	ITEM	POWER RATING AT 70°C JUMPER RATED CURRENT	OPERATING TEMP RANGE	MAX OPERATING VOLTAGE	MAX OVERLOAD VOLTAGE	RESISTANCE RANGE		TCR
						±1%	±5%	
RM04	0402	1/10W HIGH POWER 1/8W ULTRA HIGH POWER	-55 ~ +155°C	50V	100V	1Ω≤R ≤10Ω 10Ω≤R ≤100Ω 100Ω≤R ≤10M		±400 ±200 ±100
RM06	0603	1/4W		75V	150V	0.1Ω≤R ≤0.2Ω 0.2Ω≤R ≤10M		±200 ±100
RM10	0805	1/3W		150V	300V	10mΩ≤R≤15mΩ 15mΩ<R≤25mΩ 25mΩ<R≤50mΩ 50mΩ<R<0.1Ω 0.1Ω≤R≤10M		±800 ±600 ±400 ±200 ±100
RM12	1206	1/3W HIGH POWER 1/2W ULTRA HIGH POWER		200V	400V	10mΩ≤R≤15mΩ 15mΩ<R≤25mΩ 25mΩ≤R≤50mΩ 50mΩ<R<0.1Ω 0.1Ω≤R≤10M		±700 ±400 ±300 ±150 ±100
RM14	1210	3/4W HIGH POWER		200V	400V	0.1Ω - 10MΩ		±100
RM18	1812	1 1/4W HIGH POWER		200V	400V	1Ω≤R ≤9.76Ω 10Ω≤R ≤10M		±200 ±100
RM20	2010	1W HIGH POWER 2W ULTRA HIGH POWER		200V	400V	10mΩ≤R<15mΩ 15mΩ≤R<50mΩ 50mΩ≤R<10M		±800 ±400 ±100
RM25	2512	2W HIGH POWER 3W ULTRA HIGH POWER		250V	500V	10mΩ≤R<20mΩ 20mΩ≤R≤50mΩ 50mΩ<R≤10M		±800 ±400 ±100
RM28	2817	4W HIGH POWER		250V	500V	1Ω - 10MΩ		±100
RM43	4320	4W HIGH POWER		300V	600V	1Ω - 10MΩ		±100
RM45	4527	6W HIGH POWER		300V	600V	1Ω - 10MΩ		±100

Operating Voltage = $\sqrt{P \cdot R}$ or Max. operating voltage listed above, whichever is lower.
 Overload Voltage = $2.5 \cdot \sqrt{P \cdot R}$ or Max. overload voltage listed above, whichever is lower.
 Cal-Chip is capable of manufacturing the optional spec based on customer's requirement.

ULTRA HIGH POWER THERMAL RESISTANCE



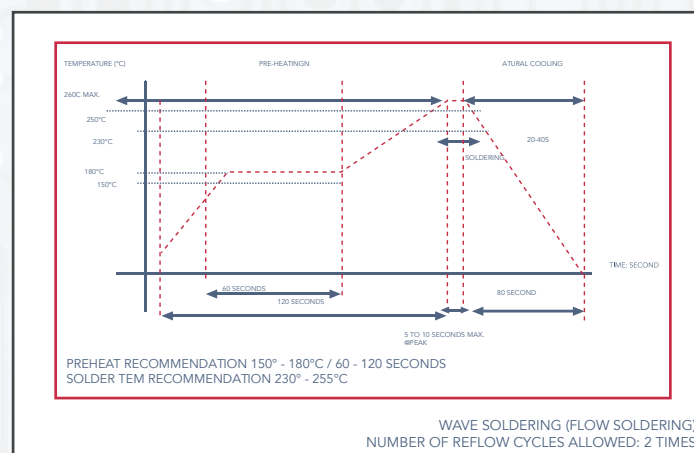
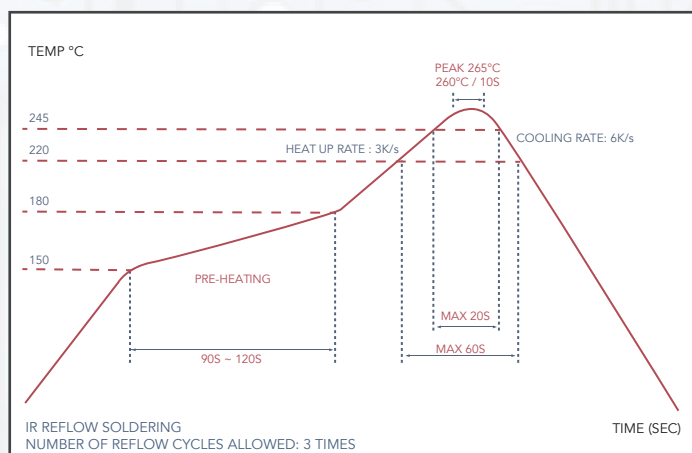
PULSE PERFORMANCE



TC50 ELECTRICAL SPECIFICATIONS

TYPE	ITEM	POWER RATING AT 70°C JUMPER RATED CURRENT	OPERATING TEMP RANGE	MAX OPERATING VOLTAGE	MAX OVERLOAD VOLTAGE	RESISTANCE RANGE				TCR
						±0.1%	±0.25%	±0.5%	±1%	
RM04	0402	1/16W	-55 ~ +155°C	50V	100V	10Ω - 1MΩ	10Ω - 1MΩ	100Ω - 1MΩ	±50	
RM06	0603	1/10W		75V	150V					
RM10	0805	1/8W		150V	300V					
RM12	1206	1/4W		200V	400V					
RM14	1210	1/3W		200V	400V					
RM20	2010	3/4W		200V	400V					
RM25	2512	1W		250V	500V					

SOLDERING CONDITION



- Time of IR Reflow soldering at maximum temperature point 260°C : 10s
- Time of wave soldering at maximum temperature point 260°C : 10s
- Time of soldering iron at maximum temperature point 410°C : 5s

RECOMMENDED LAND PATTERN

Recommended Solder Pad

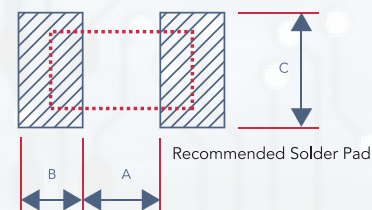
TYPE	A (MM)	B (MM)	C (MM)
RM01	0.14	0.18	0.25
RM02	0.30	0.25	0.30
RM04	0.50	0.45	0.60
RM06	0.90	0.60	0.90
RM10	1.20	0.70	1.30
RM12	2.00	0.90	1.60
RM14	2.00	0.90	2.80
RM20	3.80	0.90	2.80
RM25	3.80	1.60	3.50

High Power Recommended Solder Pad

TYPE	A (MM)	B (MM)	C (MM)
RM04-H	0.5	0.6	0.6
RM06-H	0.6	1.0	1.0
RM10-H	1.0	1.2	1.3
RM12-H	2.2	1.2	1.8
RM14-H	2.1	1.2	1.8
RM20-H	3.8	1.5	3.0
RM25-H	5.0	1.5	3.0

Ultra High Power Recommended Solder Pad

TYPE	A (MM)	B (MM)	C (MM)
RM12-U	2.10	2.00	1.9
RM20-U	3.90	2.00	3.00
RM25-U	2.70	2.80	3.70
RM28-U	3.40	3.30	4.70
RM42-U	6.10	3.90	5.50
RM45-U	6.50	4.00	7.20



**ENVIRONMENTAL CHARACTERISTICS**

ITEM	REQUIREMENT			TEST METHOD
	±1% AND BELOW	±5%	JUMPER	
TEMPERATURE COEFFICIENT OF RESISTANCE (T.C.R.)	As Spec.			JIS-C-5201-1 4.8 IEC-60115-1 4.8 -55°C~+125°C, 25°C is the reference temperature
SHORT TIME OVERLOAD	±(1.0%+0.05Ω)	±(2.0%+0.05Ω)	<50mΩ	JIS-C-5201-1 4.13 IEC-60115-1 4.13 RCWV*2.5 or Max. Overload voltage; whichever is lower for 5 seconds, 2 seconds for high power series
INSULATION RESISTANCE	≥10G			JIS-C-5201-1 4.13 IEC-60115-1 4.13 RCWV*2.5 or Max. Overload voltage; whichever is lower for 5 seconds, 2 seconds for high power series
ENDURANCE	±(1.0%+0.10Ω)	±(2.0%+0.10Ω)	<100mΩ	JIS-C-5201-1 4.24 IEC-60115-1 4.24 40±2°C, 90~95% R.H., RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
DAMP HEAT WITH LOAD	±(1.0%+0.10Ω)	±(2.0%+0.10Ω)	<100mΩ	JIS-C-5201-1 4.23 IEC-60115-1 4.23.2 at +125/+155°C for 1000 hrs
DRY HEAT	±(1.0%+0.05Ω)	±(1.50%+0.05Ω)	<50mΩ	JIS-C-5201-1 4.33 IEC-60115-1 4.33 Bending once for 5 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
BENDING STRENGTH	±(1.0%+0.05Ω)	±(1.00%+0.05Ω)	<50mΩ	JIS-C-5201-1 4.17 IEC-60115-1 4.17 245±5°C for 3 seconds
SOLDERABILITY	95% MIN. Coverage			JIS-C-5201-1 4.18 IEC-60115-1 4.18 260±5°C for 10 seconds
RESISTANCE TO SOLDERING HEAT	±(0.5%+0.05Ω)	±(1.00%+0.05Ω)	<50mΩ	JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
VOLTAGE PROOF	No Breakdown or Flashover			JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1 260±5°C for 30 seconds
LEACHING	Individual Leaching Area ≤5% total leaching area ≤10%			JIS-C-5201-1 4.19 IEC-60115-1 4.19 -55°C to +125/+155°C, 5 cycles
RAPID CHANGE OF TEMPERATURE	±(0.5%+0.05Ω)	±(1.00%+0.05Ω)	<50mΩ	JIS-C-5201-1 4.19 IEC-60115-1 4.19 -55°C to +125/+155°C, 5 cycles

RCWV (Rated continuous working voltage)= $\sqrt{P \cdot R}$ or Max. Operating voltage whichever is lower.

Storage Temperature: 25±3°C, Humidity < 80%RH

**WASHING**

1. Confirm the ionic residues in solder do not remain after washing for moisture resistance and corrosion. Resistance may cause deterioration when these substances are attached to the products.
2. Confirm the reliability in advance when using no washing solder, water or soluble agent.
3. Wash thoroughly after soldering to remove ionic substances like sweat and salinity.
4. The ultrasonic washing may destruct the products due to resonance by vibration. High hydraulic pressure may also damage the products.
5. Dry the products sufficiently after washing.



MARKING

- No marking for 01005, 0201 and 0402
- Jumper for all: Letter "0"

1% for 0805 / 1206 / 1210 / 1812 / 2010 / 2512 / 2817 / 4320 / 4527 : 4 digit marking

EX:

RESISTANCE	100Ω	2.2KΩ	10KΩ	4.9KΩ	100KΩ
MARKING	1000	2201	1002	4992	1003

5% for 0603 / 0805 / 1206 / 1210 / 1812 / 2010 / 2512 / 2817 / 4320 / 4527 : 3 digit marking in E24

Example: 101 = 100Ω 102 = 1KΩ (1st and 2nd are E24 code and 3rd code is multiplier)

E24 CODE	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91
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1% for 0603: 3 digit marking in E96

Example:

14C = 13K7Ω

13C = 13K3Ω

68B = 4K99Ω

68X = 49.9Ω



Please note: 1% E24 values will be marked the same as 5% E24

- MARKING TABLE

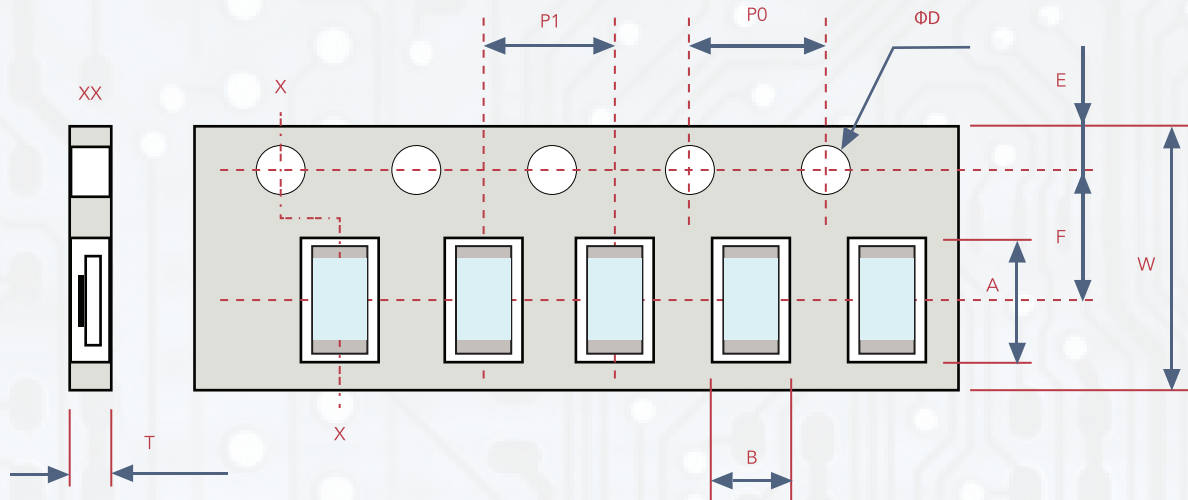
CODE	E96		CODE	E96		CODE	E96		CODE	E96	
01	100		25	178		49	316		73	562	
02	102		26	182		50	324		74	576	
03	105		27	187		51	332		75	590	
04	107		28	191		52	340		76	604	
05	110		29	196		53	348		77	619	
506	113		30	200		54	357		78	634	
07	115		31	205		55	36		79	649	
08	118		32	210		56	374		80	665	
09	121		33	215		57	383		81	681	
10	124		34	221		58	392		82	698	
11	127		35	226		59	402		83	715	
12	130		36	232		60	412		84	732	
13	133		37	237		61	422		85	750	
14	137		38	243		62	432		86	768	
15	140		39	249		63	442		87	787	
16	143		40	255		64	453		88	806	
17	147		41	261		65	464		89	825	
18	150		42	267		66	475		90	845	
19	154		43	274		67	487		91	866	
20	158		44	280		68	499		92	887	
21	162		45	287		69	511		93	909	
22	165		46	294		70	523		94	931	
23	169		47	301		71	536		95	952	
24	174		48	309		72	549		96	976	
CODE	A	B	C	D	E	F	G	X	Y		
MULTIPLIER	10	10	10	10	10	10	10	10	10		



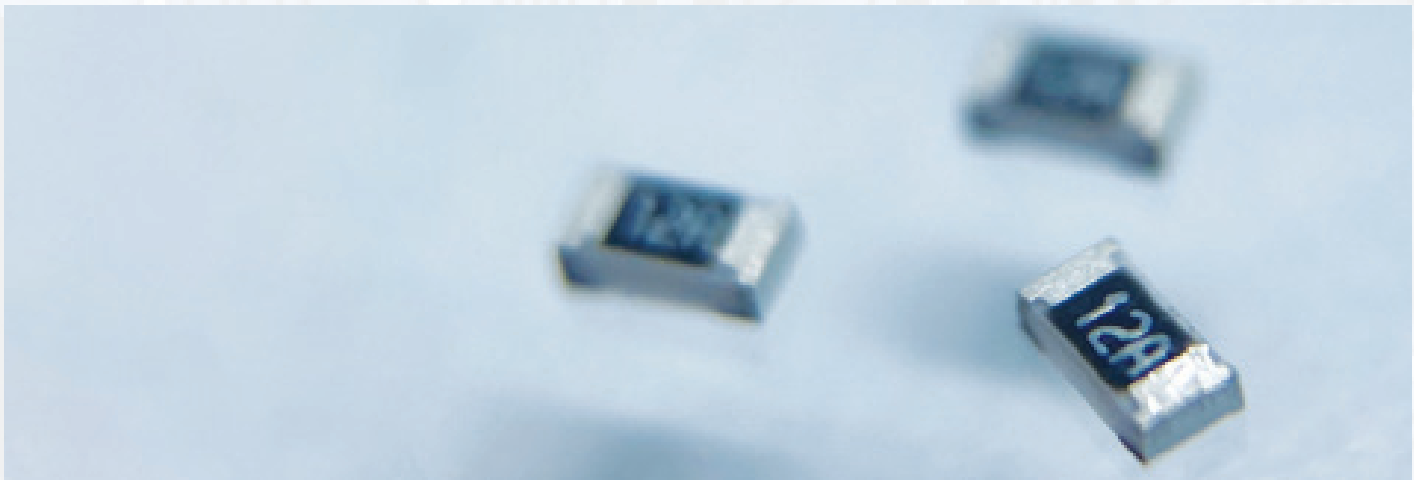


PACKAGING

- Paper Tape Specifications (unit : mm)



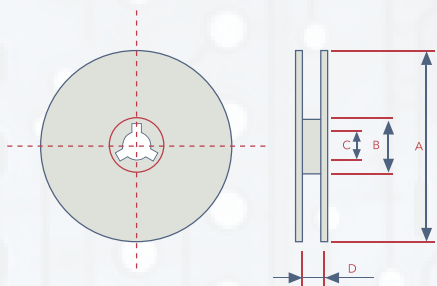
SIZE	B	A	W	F	W	P1	P0	øD	T
1005	0.24±0.03	0.45±0.03	8.00±0.20	3.50±0.05	1.75±0.10	2.00±0.05	4.0±0.05	1.50±0.05	0.36±0.03
0201	0.37±0.05	0.67±0.05	8.00±0.20	3.50±0.05	1.75±0.10	2.00±0.05	4.0±0.10	1.50±0.10/-0	0.45±0.5
0402	0.70±0.10	1.20±0.10	8.00±0.30	3.50±0.2	1.75±0.10	2.00±0.10	4.0±0.10	1.50±0.10/-0	1.40±0.05
0603	1.10±0.20	1.90±0.20	8.00±0.30	3.50±0.2	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	0.55±0.05
0805	1.65±0.20	2.40±0.20	8.00±0.30	3.50±0.2	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	0.65±0.05
1206	2.00±0.20	3.60±0.20	8.00±0.30	3.50±0.2	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	0.65±0.05
1210	3.00±0.20	3.60±0.20	8.00±0.30	3.50±0.2	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	0.75±0.01
1812	3.50±0.20	4.80±0.20	12.00±0.30	5.50±0.15	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	1.0±0.1
2010	2.80±0.20	5.50±0.20	12.00±0.30	5.50±0.15	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	1.30±0.20
2512	3.50±0.20	6.70±0.20	12.00±0.30	5.50±0.15	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	1.30±0.20
2817	4.50±0.10	7.40±0.10	16.00±0.30	7.50±0.15	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	1.35±0.10
4320	5.40±0.10	11.50±0.10	24.00±0.30	11.50±0.15	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	1.35±0.10
4527	7.20±0.10	11.90±0.10	24.00±0.30	11.50±0.15	1.75±0.10	4.0±0.10	4.0±0.10	1.50±0.10/-0	1.35±0.10





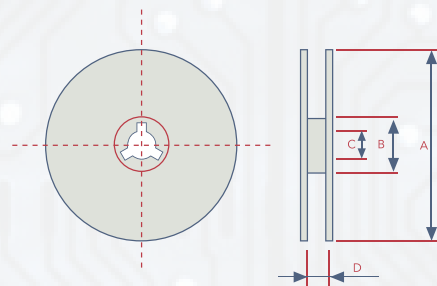
PACKAGING

- 7" Reel Dimensions - 8mm Tape



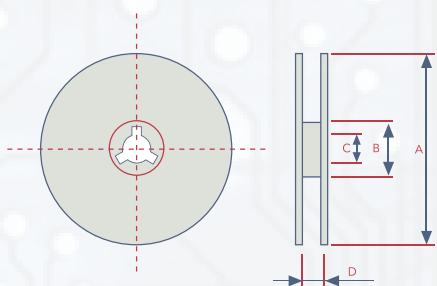
SYMBOL	A	B	C	D
(UNIT : MM)	Ø178.0±2.0	Ø60.0±1.0	13.0±0.2	9.0±0.5

- 7" Reel Dimensions - 12mm Tape



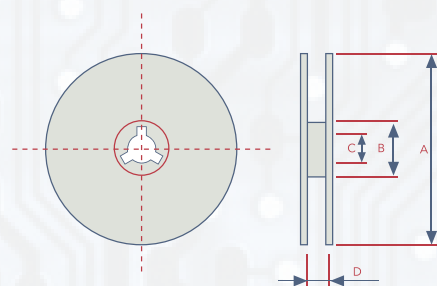
SYMBOL	A	B	C	D
(UNIT : MM)	Ø178.0±2.0	Ø60.0±1.0	13.0±0.2	13.0±1.0

- 7" Reel Dimensions - 16mm Tape



SYMBOL	A	B	C	D
(UNIT : MM)	Ø178.0±2.0	Ø60.0±1.0	13.0±0.2	15.5±1.0

- 7" Reel Dimensions - 24mm Tape



SYMBOL	A	B	C	D
(UNIT : MM)	Ø178.0±2.0	Ø60.0±1.0	13.0±0.2	34.5±1.0

- RM Packaging Designators

SIZE	CT	CTD	CTG	CTQ
RM01	20K			
RM02	10K/15K	20K	50K	70K
RM04	10K	20K	50K	70K
RM06	5K	10K	20K	
RM10	5K	10K	20K	
RM12	5K	10K	20K	
RM14	5K	10K		
RM18	4K			
RM20	4K			
RM25	2K/4K			
RM28	2K			
RM43	1K			
RM45	1K			

