

TOP LED - 3014 - COOL WHITE

- CC - WMMI3014DS - HH - F -

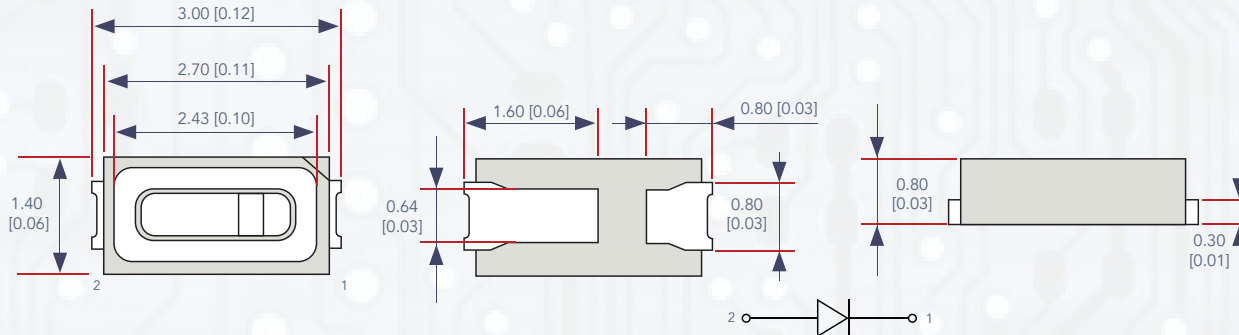
FEATURES

- Viewing angle: 120 deg
- The materials of the LED dice is InGaN
- 3.0mm x 1.4mm x 0.80mm
- RoHS compliant led-free soldering compatible

ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC SENSITIVE DEVICES

PACKAGE OUTLINE



- All dimensions are in millimeters (inches)
- Tolerances are $\pm 0.2\text{mm}$ (0.008 inch) unless otherwise noted

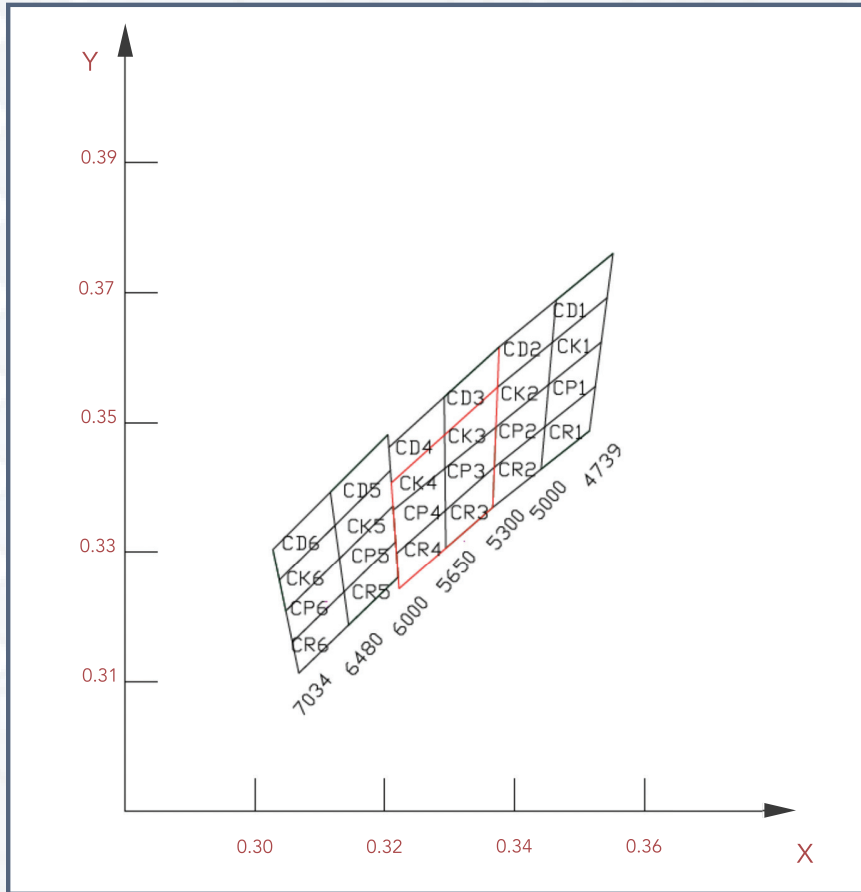
ABSOLUTE MAXIMUM RATINGS AT $T_a - 25^\circ\text{C}$

PARAMETER	SYMBOL	VALUE	UNIT
Forward Current	I_f	40	mA
Reverse Voltage	V_r	5	V
Operating Temperature Range	T_{op}	-20 ~ +85	$^\circ\text{C}$
Storage Temperature Range	T_{stg}	-35 ~ +85	$^\circ\text{C}$
Pulse Forward Current	I_{fp}	100	mA
Electrostatic Discharge	ESD	1000 (HBM)	V

ELECTRO-OPTICAL CHARACTERISTICS AT $T_a - 25^\circ\text{C}$

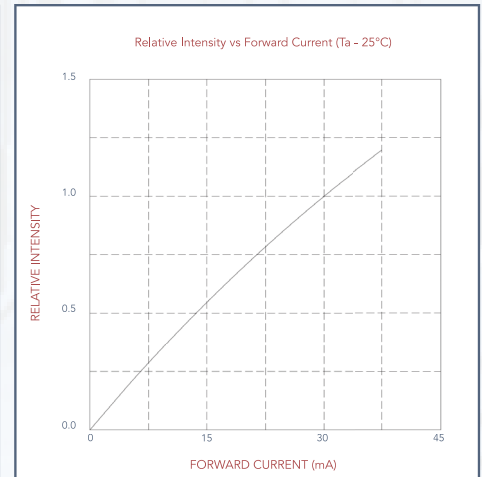
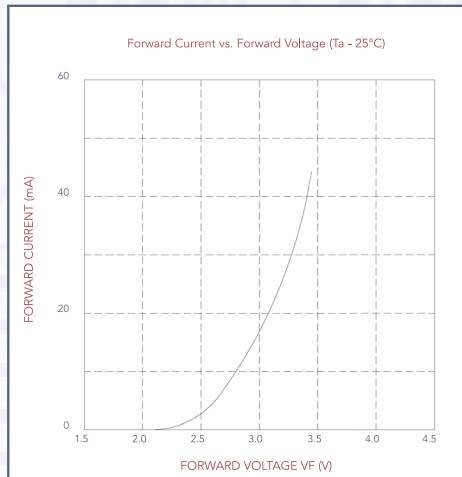
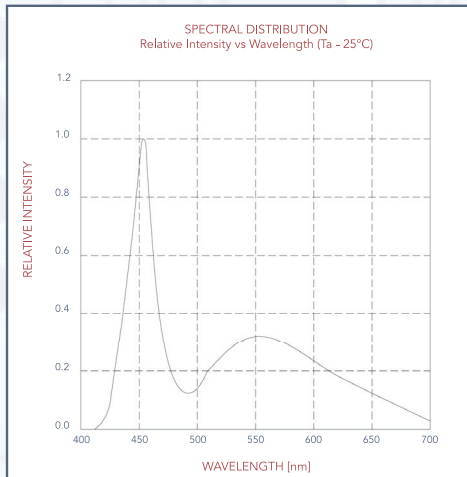
PARAMETER	TEST CONDITION	SYMBOL	VALUE			UNIT	
			MIN	TYPE	MAX		
Forward Voltage	$I_f - 30\text{mA}$	V_f	2.8	-	2.9	V	
			Rank G2	2.9	-		3.0
			Rank H1	3.0	-		3.1
			Rank H2	3.1	-		3.2
			Rank I1	3.2	-		3.3
			Rank I2	3.3	-		3.4
			Rank J1	3.4	-		3.5
Luminous Intensity	$I_f - 30\text{mA}$	I_v	3500	-	3850	mcd	
			Rank OCO	3850	-		4300
			Rank ODO	4300	-		4750
Luminous Flux	$I_f - 30\text{mA}$	\emptyset	-	12	-	lm	
Viewing Angle at 50% I_v	$I_f - 30\text{mA}$	$2\theta_{1/2}$	-	120	-	Deg	
Color Rendering Index	$I_f - 30\text{mA}$	CRI	70	-	-	-	
Reverse Current	$V_r - 5\text{V}$	I_r	-	-	10	μA	

CHROMATICITY BIN



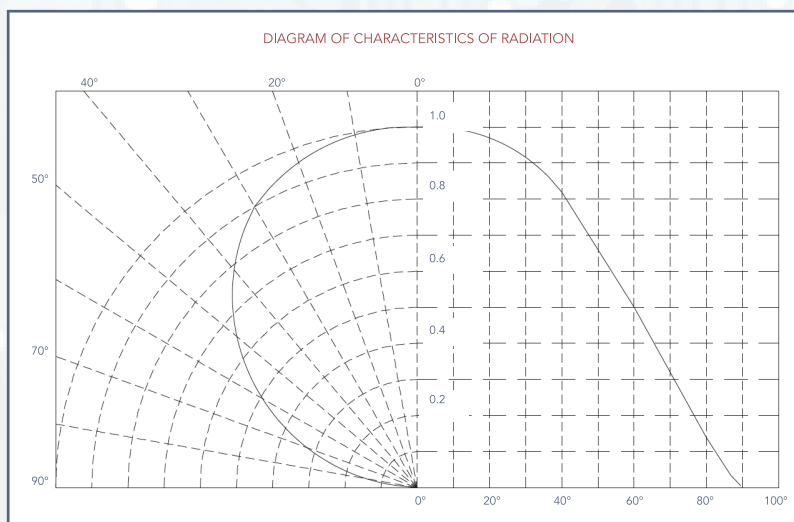
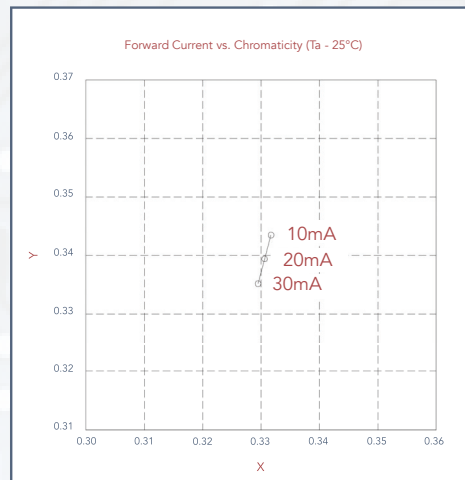
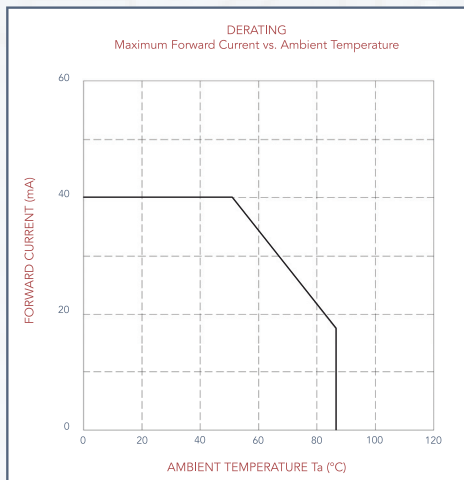
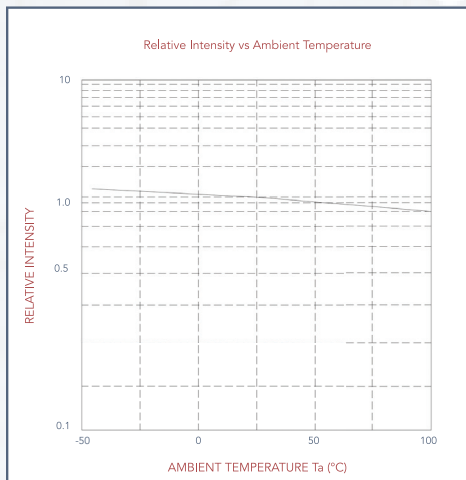
BIN CODE	CIE-X1	CIE-Y1	CIE-X2	CIE-Y2	CIE-X3	CIE-Y3	CIE-X4	CIE-Y4
CK3	0.3292	0.3481	0.3374	0.3554	0.3371	0.3493	0.3293	0.3423
CK4	0.3210	0.3407	0.3292	0.3481	0.3293	0.3423	0.3214	0.3352
CP3	0.3293	0.3423	0.3371	0.3493	0.3369	0.3431	0.3293	0.3364
CP4	0.3214	0.3352	0.3293	0.3423	0.3293	0.3364	0.3218	0.3298
CR3	0.3293	0.3364	0.3369	0.3431	0.3366	0.3369	0.3294	0.3306
CR4	0.3218	0.3298	0.3293	0.3364	0.3294	0.3306	0.3222	0.3243

TYPICAL OPTICAL CHARACTERISTICS CURVES





TYPICAL OPTICAL CHARACTERISTICS CURVES



- Soldering Condition

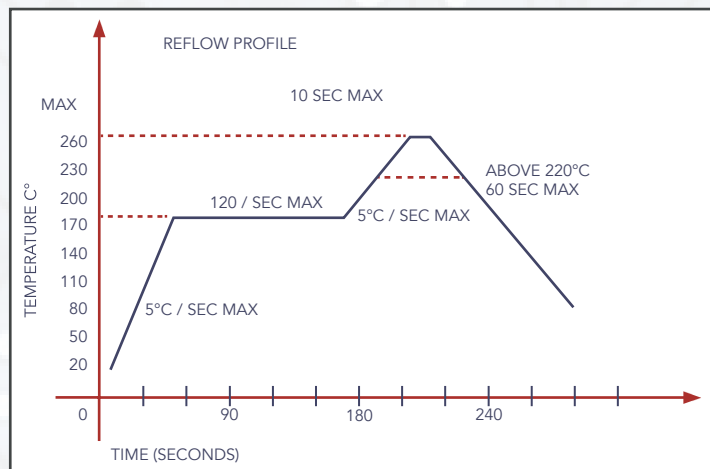
Recommended Soldering
After reflow soldering rapid cooling should be avoided

REFLOW SOLDERING		HAND SOLDERING	
Pre-Heat	160°C ~ 180°C	Temperature	300°C Max
Pre-Heat Time	120 Seconds Max.	Soldering Time	3 Second Max - One Time Only
Peak Temperature	260°C Max		
Soldering Time	10 Seconds Max		
Condition	Refer to Temperature-profile		

REFLOW PROFILE

- Temperature - profile (surface of circuit board)

Use the following conditions shown in the figure



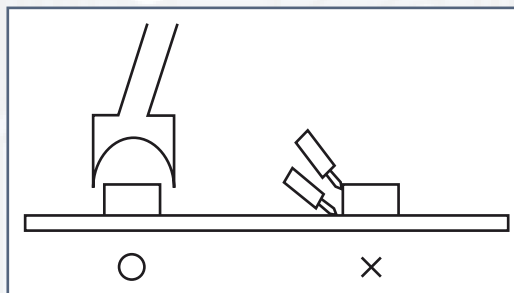
Reflow soldering should not be done more than two times
When soldering, do not put stress on the LEDs during heating

- Soldering Iron

When hand soldering, keep the temperature of the iron under 300°C, and at that temperature keep the time under 3 sec.
The hand soldering should be done only a time
The basic spec is ≤ 5 sec. when the temperature of 260°C, do not contact the resin when hand soldering.

- Rework

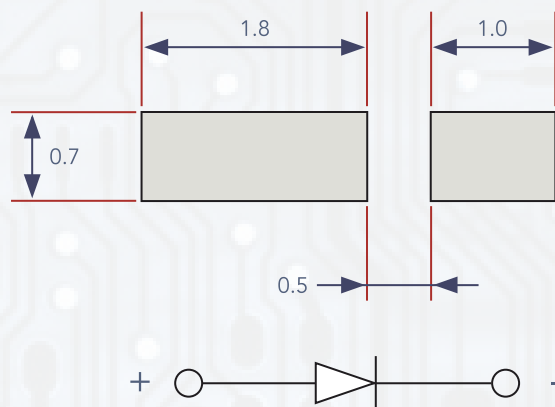
Customer must finish rework within 5 sec under 260°C
The head of iron can not touch the resin
Twin-head type is preferred



- CAUTIONS

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.

- Recommend Pad Design (Units: mm)



RELIABILITY

- TEST ITEMS AND RESULTS

TYPE	TEST ITEM	REF STANDARD	TEST CONDITIONS	NOTE	NUMBER OF DAMAGED
Environmental Sequence	Resistance to Soldering Heat (Reflow Soldering)	JESD22 - B106	Tsld - 260°C, 10 sec	2 times	0/22
	Temperature Cycle	JESD22 - A104	-40°C 30 min ↑↓ 5 min 100°C 30 min	300 cycle	0/22
	Thermal Shock	JESD22 - A106	-40°C 15min ↑↓ 100°C 15 min	300 cycle	0/22
	High Temperature Storage	JESD22 - A103	T _a - 100°C	1000 hrs	0/22
	Low Temperature Storage	JESD22 - A119	T _a - 40°C	1000 hrs	0/22
Operation Sequence	Life Test	JESD22 - A108	T _a - 25°C I _f - 30mA	1000 hrs	0/22
	High Humidity Heat Life Test	JESD22 - A101	60°C RH-90% I _f - 30mA	1000 hrs	0/22

- CRITERIA FOR JUDGING THE DAMAGE

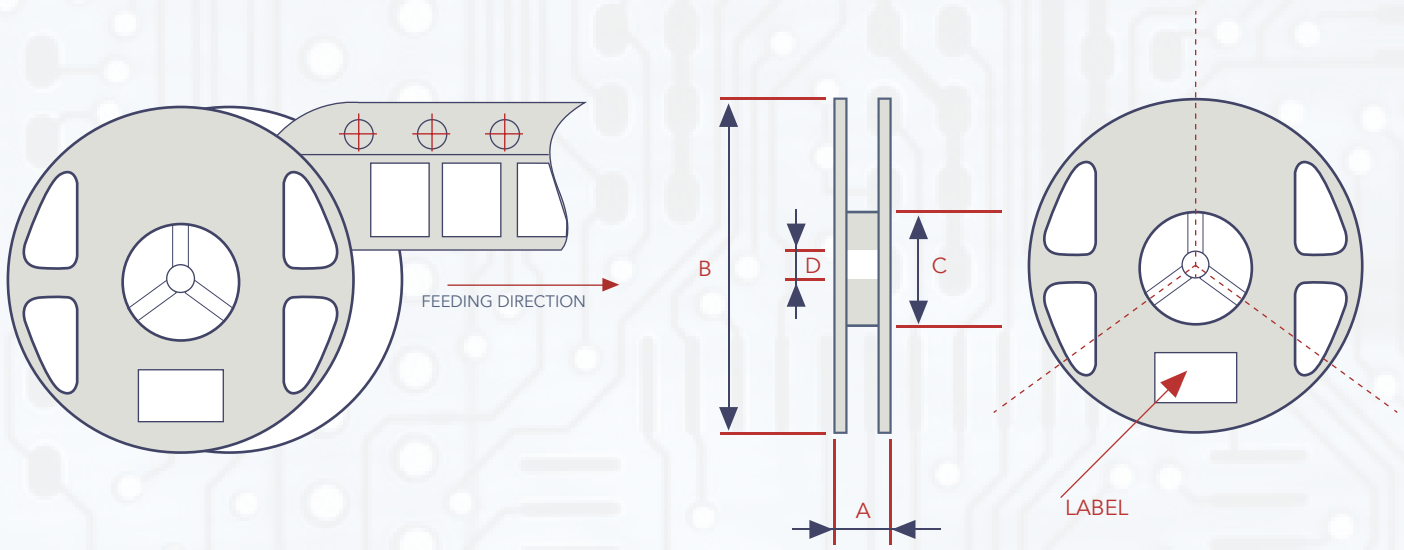
ITEM	SYMBOL	TEST CONDITIONS	CRITERIA FOR JUDGEMENT	
			MIN.	MAX.
Forward Voltage	VF	IF- 30mA	-	U.S.L *) x 1.1
Reverse Current	IR	VR - 5V	-	U.S.L*) x 2.0
Luminous Intensity	IV	IF - 30mA	L.S.L**) x 0.7	-

- U.S.L.: Upper Standard Level
- L.S.L.: Lower Standard Level

PACKAGING SPECIFICATIONS

- Feeding Direction

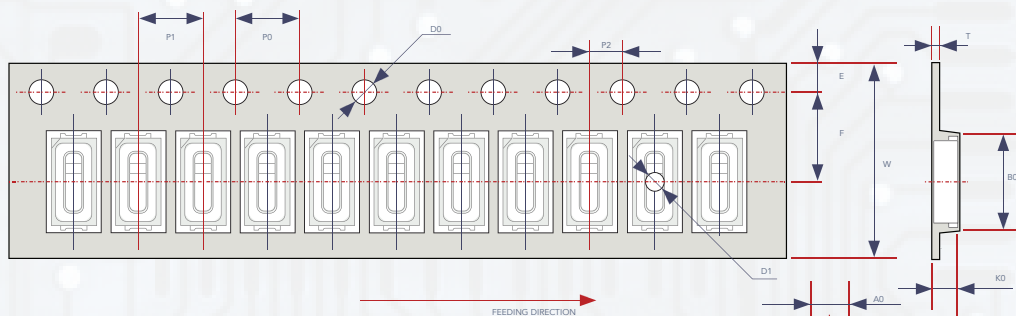
- Dimensions of Reel (Unit: mm)



A	8 ± 0.1mm
B	178 ± 1mm
C	60 ± 1mm
D	13.0 ± 0.5mm

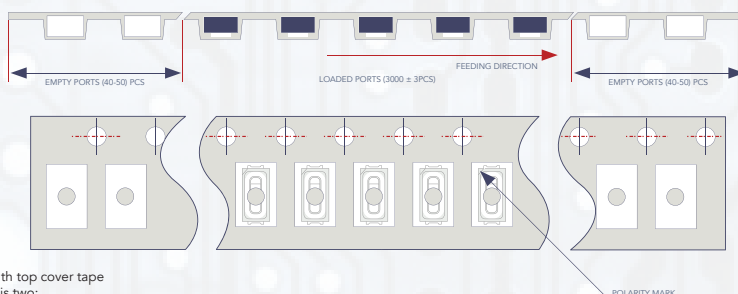
PACKAGING SPECIFICATIONS

- Dimensions of Tape (Unit: mm)



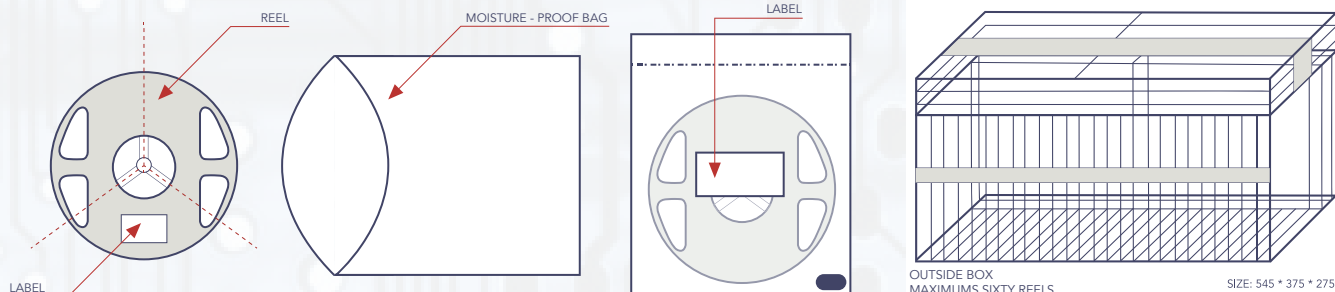
A0	B0	K0	P0	P1	P2	W	T	E	F	D0	D1
1.6 ± 0.1	3.3 ± 0.1	1.4 ± 0.1	4.0 ± 0.1	4.0 ± 0.1	2.0 ± 0.05	8.0 ± 0.1	0.25 ± 0.02	1.75 ± 0.1	3.5 ± 0.05	1.5 ± 0.1	1.1 ± 0.1

- Arrangement of Tape

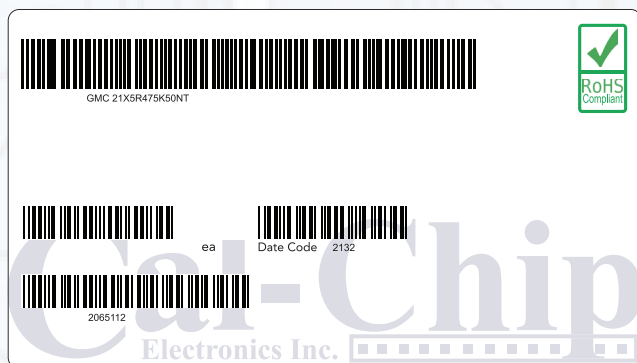


NOTE: Empty component pockets are sealed with top cover tape
 The maximum number of missing lamps is two:
 The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications.
 3,000 pcs / Reel

PACKAGING SPECIFICATIONS



- Label



- Cautions

- Packaging Specification

- Reeled products (3,000 pcs) packed in a sealed moisture-proof bags along with a desiccant. Eighty moisture proof bags maximum are put the outside box (size: about 545mm x about 375mm x about 275mm) Together with buffer material, and it is packed. (Pare No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the cardboard box.) The number of the loading steps of outside the box (cardboard box) has two steps.

- Storage Conditions

- **Before Opening the Package** - The LEDs should be kept at 30°C or less and 70% RH or less. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with absorbant material (silica gel) is recommended.

- **After Opening the Package** - The LEDs should be kept at 30°C or less and 50% RH or less. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbant material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.

