## MULTILAYER CERAMIC CAPACITORS - GUO SERIES - ULTRA HIGH Q \& LOW ESR SERIES - <br> - INTRODUCTION

- MLCC Consists of a conducting material and electrodes. To manufacture a chip-type SMT and achieve miniaturization, high density and high efficiency, ceramic condensers are used.
- Cal-Chip GUQ series MLCC is used at high frequencies and generally have a small temperature coefficient of capacitance, typical within the +/-30ppm/C required for NPO (COG) classification and have excellent conductivity internal electrode. Thus, Cal-Chip GUQ
- CONSTRUCTION AND DIMENSIONS


| $\underset{(M M)}{\text { SIZE INCH }}$ | $\stackrel{\llcorner }{\text { L }}$ | $\begin{gathered} \text { W } \\ \text { (MM) } \end{gathered}$ | $\stackrel{\top}{(\mathrm{MM}) / \mathrm{SYMBOL}^{-}}$ |  | REMARK | Mb <br> (MM) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1005 (0402) | $0.40 \pm 0.02$ | $0.20 \pm 0.02$ | $0.20 \pm 0.02$ | V | \# | $0.10 \pm 0.03$ |
| 0201 (0603) | $0.60 \pm 0.03$ | $0.30 \pm 0.03$ | $0.30 \pm 0.03$ | L | \# | $0.10 \pm 0.03$ |
| 0402 (1005) | $1.00 \pm 0.05$ | $0.50 \pm 0.05$ | 0.50 0.05 | N | \# | 0.25+0.05/-0.10 |
| 0603 (1608) | $1.60 \pm 0.10$ | $0.80 \pm 0.10$ | $0.80 \pm 0.07$ | S |  | $0.40 \pm 0.15$ |
|  | 1.60+0.15/-0.10 | 0.80+0.15/-0.10 | $0.50 \pm 0.10$ | H |  |  |
| 0805 (2012) | $2.00 \pm 0.15$ | $1.25 \pm 0.10$ | $0.60 \pm 0.10$ | A |  | $0.50 \pm 0.20$ |
|  |  | $1.25 \pm 0.20$ | $0.85 \pm 0.10$ | T |  |  |
| 0505 (1414) | $1.40+0.38 /-0.25$ | $1.40 \pm 0.38$ | $1.15 \pm 0.15$ | J | \# | 0.25+0.25/-0.13 |
| 1111 (2828) | $1.40+0.38 /-0.25$ | $2.79 \pm 0.38$ | $\leq 1.78$ | G | \# | $0.38 \pm 0.25$ |

\#Reflow soldering only is recommended
$\square$ ORDERING INFORMATION

- High Q and low ESR performance at high frequency
- Ultra low capacitance to 0.1 pF
- Can offer high precision tolerance to $\pm 0.05 \mathrm{pF}$
- Quality improvement of telephone calls for low power loss and better performance


## ■ APPLICATIONS

- Telecommunication products \& equipments: Mobile phone, WLAN, Base station
- RF module: Power amplifier, VCO
- Tuners


| NO. | NAME |  | NPO |
| :---: | :---: | :---: | :---: |
| 1 | Ceramic Material |  | High Q Dielectric Ceramic |
| 2 | Inner Electrode |  | Cu |
| 3 | Termination | Inner Layer | Cu |
| 4 |  | Middle Layer | Ni |
| 5 |  | Outer Layer | Sn (Matt) |



ELECTRICAL SPECIFICATIONS

| DIALECTRIC | NPO |
| :--- | :--- |
| SIZE | $01005,0201,0402,0505,0603,0805,1111$ |
| CAPACITANCE RANGE | 0.1 pF to 1000 pF |
| CAPACITANCE TOLERANCE | $\mathrm{Cap}<10 \mathrm{pF}: ~ \mathrm{~A}( \pm 0.05 \mathrm{pF}), \mathrm{B}( \pm 0.1 \mathrm{pF}), \mathrm{C}( \pm 0.25 \mathrm{pF}), \mathrm{D}( \pm 0.5 \mathrm{pF})$ <br> $\mathrm{Cap} \geq 10 \mathrm{pF}: \mathrm{F}( \pm 1 \%), \mathrm{G}( \pm 2 \%), \mathrm{J}( \pm 5 \%)$ |
| RATED VOLTAGE (WVDC) | $6.3 \mathrm{~V}, 10 \mathrm{~V}, 25 \mathrm{~V}, 50 \mathrm{~V}, 100 \mathrm{~V}, 200 \mathrm{~V} 250 \mathrm{~V}, 500 \mathrm{~V}, 1500 \mathrm{~V}$ |
| TAN $\delta$ | $01005,0201,0402 / 25 \mathrm{~V} \sim 50 \mathrm{~V}: \mathrm{Cap}<30 \mathrm{pF:Q} \geq 400+20 \mathrm{C} ; \mathrm{Cap} \geq 30 \mathrm{pF}: \mathrm{Q} \geq 1000$ <br> $0402 / 100 \mathrm{~V} \sim 200 \mathrm{~V}, 0603,0805,0505,111: \mathrm{Cap}<30 \mathrm{pF}: \mathrm{Q} \geq 800+20 \mathrm{C} ; \mathrm{Cap} \geq 30 \mathrm{pF}: \mathrm{Q} \geq 1400$ |
| INSULATION RESISTANCE AT UR | $\geq 10 \mathrm{G} \Omega$ or RxC $\geq 100 \Omega-\mathrm{F}$ whichever is smaller |
| OPERATING TEMPERATURE | $-55 \mathrm{TO}+125^{\circ} \mathrm{C}$ |
| CAPACITANCE CHARACTERISTIC | $\pm 30 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ |
| TERMINATION | Ni/Sn (lead-free termination) |

* Measured at the condition of $25^{\circ} \mathrm{C}$ ambient temperature and $30 \sim 70 \%$ related humidity.

Apply $1.0 \pm 0.2 \mathrm{Vrms}, 1.0 \mathrm{MHz} \pm 10 \%$ for Cap $\leq 1000 \mathrm{pF}$ and $1.0 \pm 0.2 \mathrm{Vrms}, 1.0 \mathrm{kHz} \pm 10 \%$ for Cap $>1000 \mathrm{pF}$.

- ELECTRICAL SPECIFICATIONS

| SIZE | THICKNESS <br> $(M M) /$ SYMBOL |  | P" REEL | PAPER TAPE |
| :---: | :---: | :---: | :---: | :---: |
|  | $0.20 \pm 0.02$ | V | 20 k | $13^{\prime \prime}$ REEL |
| $1005(0402)$ | L | 15 k |  |  |
| $0201(0603)$ | $0.30 \pm 0.03$ | N | 10 k | 70 k |
| $0402(1005)$ | $0.50 \pm 0.05$ | J | 3 k | 50 k |
| $0505(1414)$ | $1.15 \pm 0.15$ | S | 4 k |  |
| $0603(1608)$ | $0.80 \pm 0.07$ | H | 4 k |  |
| $0603(1608)$ | $0.50 \pm 0.10$ | A | 4 k | 15 k |
| $0805(2012)$ | $0.60 \pm 0.10$ | T | 4 k | 15 k |
| $0805(2012)$ | $0.85 \pm 0.10$ | G | 3 k |  |
| $1111(2828)$ | 1.78 |  |  |  |


－CAPACITANCE RANGE

| DIELE | CTRIC |  |  |  |  |  |  |  |  |  |  |  | PO |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | 505 |  |  |  |  |  |  | 060 |  |  |  |  |  |  |
| rated voind | oltage | 16 | 25 | ${ }^{6.3}$ | 10 | 25 | 50 | 50 | 100 | 250 | 25 | 50 | 100 | 200 | 50 | 100 | 250 | 50 | 100 | 250 | 500 | TOLERANCE |
| 6．0pF | 6RO | V | V | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6．1pF | $6 \mathrm{R1}$ |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6.2 pF | 6R2 | V |  | L | L | L | L | J | j | J | N | N | N | N | S | s | S | T | T | T | T | A，B，C，D |
| 6．3pF | 6R3 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6．4pF | 6 R 4 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6．5pF | 6R5 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6．6pF | 6R6 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6.7 pF | $6 \mathrm{R7}$ | v |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6．8pF | 6 R 8 | V |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 6．9pF | 6R9 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．0pF | 7R0 | v |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．1pF | 7R1 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．2pF | 7R2 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．3pF | 7R3 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．4pF | 7R4 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．5pF | 7R5 | v |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．6pF | 7R6 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．7pF | 7R7 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．8pF | 7R8 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 7．9pF | 7R9 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．0pF | 8R0 | v |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．1pF | $8 \mathrm{R1}$ |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．2pf | 8R2 | v |  | L | L | L | L | J | J | J | N | N | N | N | S | s | S | T | T | T | T | A，B，C，D |
| 8．3pF | 8R3 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．4pF | 8R4 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．5pF | 8R5 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．6pF | 8R6 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．7pF | 8 7 7 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．8pF | 8R8 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 8．9pF | 8R9 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9．0pf | 9R0 | v |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9.1 pf | 9 P 1 | v |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9．2pF | 9R2 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9．3pF | 9R3 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9.4 pF | 9R4 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9．5pF | 9R5 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | s | T | T | T | T | A，B，C，D |
| 9.6 pF | 9R6 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9．7pF | 9 P 7 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | s | s | T | T | T | T | A，B，C，D |
| 9．8pF | 9R8 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 9．9pF | 9R9 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | A，B，C，D |
| 10pF | 100 | v | V | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 11pF | 110 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 12pF | 120 | v | v | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 13pF | 130 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 15pF | 150 | v | V | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 16pF | 160 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 18pF | 180 |  |  | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 20pF | 200 | v | V | L | L | L | L | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 22pF | 220 | v | v | L | L | L |  | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 24pF | 240 |  |  | L | L | L |  | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 27pF | 270 |  |  | L | L | L |  | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 30pF | 300 |  |  | L | L | L |  | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 33pF | 330 |  |  | L | L | L |  | J | J | J | N | N | N | N | S | S | S | T | T | T | T | F，G，J |
| 36pF | 360 |  |  |  |  |  |  | J | J | J | N | N | N |  | S | S | S | T | T | T | T | F，G，J |
| 39pF | 390 |  |  |  |  |  |  | J | J | J | N | N | N |  | S | S | S | T | T | T | T | F，G，J |
| 43pF | 430 |  |  |  |  |  |  | J | J | J | N | N | N |  | S | S | S | T | T | T | T | F，G，J |
| 47pF | 470 |  |  |  |  |  |  | J | J | J | N | N | N |  | S | S | S | T | T | T | T | F，G，J |
| 56pF | 560 |  |  |  |  |  |  | J | J | J | N | N | N |  | S | S | s | T | T | T | T | F，G，J |
| 68pF | 680 |  |  |  |  |  |  | J | J | J | N | N |  |  | s | S | S | T | T | T | T | F，G，J |
| 82pF | 820 |  |  |  |  |  |  | J | J | J | N | N |  |  | S | S | S | T | T | T |  | F，G，J |
| 100pF | 101 |  |  |  |  |  |  | J | J | J | N | N |  |  | S | S | S | T | T | T |  | F，G，J |
| 120pF | 121 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | T | T | T |  | F，G，J |
| 150 | 151 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | T | T | T |  | F，G，J |
| 180 | 181 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | T | T | T |  | F，G，J |
| 220 | 221 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | T | T | T |  | F，G，J |


| DIELECTRIC |  | NPO |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIZE |  | 1111 |  |  |  |  |  | TOLERANCE |
| RATED VOLTAGE |  | 50 | 100 | 200 | 250 | 500 | 1500 |  |
| 1.0pF | 1R0 | G | G | G | G | G | G | A, B, C |
| 1.1 pF | 1R1 | G | G | G | G | G | G | A, B, C |
| 1.2pF | 1R2 | G | G | G | G | G | G | A, B, C |
| 1.3 pF | 1 R3 | G | G | G | G | G | G | A, B, C |
| 1.5 pF | 1 R 5 | G | G | G | G | G | G | A, B, C |
| 1.6 pF | 1 R 6 | G | G | G | G | G | G | A, B, C |
| 1.8pF | 1R8 | G | G | G | G | G | G | A, B, C |
| 2.0pF | 2R0 | G | G | G | G | G | G | A, B, C |
| 2.2pF | 2R2 | G | G | G | G | G | G | A, B, C |
| 2.4pF | 2R4 | G | G | G | G | G | G | A, B, C |
| 2.7 pF | 2R7 | G | G | G | G | G | G | A, B, C |
| 3.0pF | 3R0 | G | G | G | G | G | G | A, B, C |
| 3.3 pF | 3R3 | G | G | G | G | G | G | A, B, C |
| 3.6 pF | 3R6 | G | G | G | G | G | G | A, B, C |
| 3.9 pF | 3R9 | G | G | G | G | G | G | A, B, C |
| 4.0pF | 4R0 | G | G | G | G | G | G | A, B, C |
| 4.3 pF | 4R3 | G | G | G | G | G | G | A, B, C |
| 5.0pF | 5RO | G | G | G | G | G | G | A, B, C |
| 5.1 pF | 5R1 | G | G | G | G | G | G | B, C, D |
| 5.6pF | 5R6 | G | G | G | G | G | G | B, C, D |
| 6.0pF | 6R0 | G | G | G | G | G | G | B, C, D |
| 6.1 pF | 6R1 | G | G | G | G | G | G | B, C, D |
| 6.8 pF | 6R8 | G | G | G | G | G | G | B, C, D |
| 7.0pF | 7R0 | G | G | G | G | G | G | B, C, D |
| 8.0pF | 8R0 | G | G | G | G | G | G | B, C, D |
| 8.2pf | 8R2 | G | G | G | G | G | G | B, C, D |
| 10 pF | 100 | G | G | G | G | G | G | F, G, J |
| 12pF | 120 | G | G | G | G | G | G | F, G, J |
| 15 pF | 150 | G | G | G | G | G | G | F, G, J |
| 18pF | 180 | G | G | G | G | G | G | F, G, J |
| 22pF | 220 | G | G | G | G | G | G | F, G, J |
| 27 pF | 270 | G | G | G | G | G | G | F, G, J |
| 33 pF | 330 | G | G | G | G | G | G | F, G, J |
| 39 pF | 390 | G | G | G | G | G |  | F, G, J |
| 47 pF | 470 | G | G | G | G | G |  | F, G, J |
| 56 pF | 560 | G | G | G | G | G |  | F, G, J |
| 68 pF | 680 | G | G | G | G | G |  | F, G, J |
| 82pF | 820 | G | G | G | G | G |  | F, G, J |
| 100pF | 101 | G | G | G | G | G |  | F, G, J |
| 120pF | 121 | G | G | G | G | G |  | F, G, J |
| 150 | 151 | G | G | G | G | G |  | F, G, J |
| 180 | 181 | G | G | G | G | G |  | F, G, J |
| 220 | 221 | G | G | G | G | G |  | F, G, J |
| 220pF | 221 | G | G | G | G | G |  | F, G, J |
| 270pF | 271 | G | G | G | G | G |  | F, G, J |
| 330 pF | 331 | G | G | G | G | G |  | F, G, J |
| 390 pF | 391 | G | G | G | G | G |  | F, G, J |
| 470pF | 471 | G | G | G | G | G |  | F, G, J |
| 560pF | 561 | G | G | G | G | G |  | F, G, J |
| 680pF | 681 | G | G | G | G | G |  | F, G, J |
| 820pF | 821 | G | G | G | G | G |  | F, G, J |
| 1000pF | 102 | G | G | G | G | G |  | F, G, J |









Fig. 2 ESR vs. Frequency (0201 size)







－ELECTRICAL CHARACTERISTICS








| NO. | ITEM | TEST CONDITION | REQUIREMENTS |
| :---: | :---: | :---: | :---: |
| 1. | Visual and Mechanical | --- | - No remarkable damage. <br> - Dimensions to conform to individual specification sheet. |
| 2. | Capacitance |  | - Shall not exceed the limits given in the detailed spec. |
| 3. | Q/D.F <br> (Dissipation Factor) | $-1.0 \pm 0.2 \mathrm{Vrms}, 1 \mathrm{MHz} \pm 10 \%$ <br> - Test temp.: Room Temperature. | ```- 01005, 0201, 0402/25V~50V: Cap \(<30 \mathrm{pF}: \mathrm{Q} \geq 400+20 \mathrm{C}\); Cap \(\geq 30 \mathrm{pF}, \mathrm{Q} \geq 1000\) - 0402/100V~200V, 0603, 0805, 0505, 1111: Cap \(<30 \mathrm{pF}: \mathrm{Q} \geq 800+20 \mathrm{C}\); \(\mathrm{Cap} \geq 30 \mathrm{pF}: \mathrm{Q} \geq 1400\)``` |
| 4. | Dielectric Strength | - To apply voltage: <br> $\leq 100 \mathrm{~V}$ : $250 \%$ of rated voltage. <br> 200 V ~ 300V : 200\% of rated voltage. <br> 500 V ~ 999V : 150\% of rated voltage. <br> 1000 V ~ 3000V : 120\% of rated voltage. <br> 4000V : $110 \%$ of rated voltage. <br> - Duration: 1 to 5 sec . <br> - Charge \& discharge current less than 50mA. | -No evidence of damage or flash over during test. |
| 5. | Insulation Resistance | - Test temp.: Room Temperature. <br> $\leq 100 \mathrm{~V}$ : To apply rated voltage for max. 120 sec . <br> $\geq 200 \mathrm{~V}$ :To apply rated voltage ( 500 V max.) for 60 sec . | - $\geq 10 \mathrm{G} \Omega$ or $\mathrm{RxC} \mathrm{C} \geq 100 \Omega$-F whichever is smaller |
| 6. | Temperature Coefficient | - With no electrical load. <br> - Operating temperature: <br> NPO: $-55 \sim 125^{\circ} \mathrm{C}$ at $25^{\circ} \mathrm{C}$ | - Capacitance change: within $\pm 30 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ |
| 7. | Adhesive Strength of Termination | - Pressurizing force: <br> 01005: 1N <br> 0201: 2N <br> 0402 to 0603: 5 N <br> $>0603$ : 10 N <br> - Test time: $10 \pm 1 \mathrm{sec}$. | - No remarkable damage or removal of the terminations. |
| 8. | Vibration Resistance | - Vibration frequency: $10 \sim 55 \mathrm{~Hz} / \mathrm{min}$. <br> - Total amplitude: 1.5 mm <br> - Test time: 6 hrs. (Two hrs each in three mutually perpendicular directions.) <br> - Cap./DF(Q) Measurement to be made after de-aging at $150^{\circ} \mathrm{C}$ for 1 hr then set for $24 \pm 2$ hrs at room temp. | - No remarkable damage <br> - Cap change and Q/D.F.: To meet initial spec |
| 9. | Solderability | - Solder temperature: $235 \pm 5^{\circ} \mathrm{C}$ <br> - Dipping time: $2 \pm 0.5 \mathrm{sec}$. | - 95\% min. coverage of all metalized area. |
| 10. | Bending Test | - The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm per second until the deflection becomes 1 mm and then the pressure shall be maintained for $5 \pm 1 \mathrm{sec}$. - Measurement to be made after keeping at room temp. for $24 \pm 2$ hrs. | - No remarkable damage. <br> - Cap change: within $\pm 2.5 \%$ or $\pm 0.25 \mathrm{pF}$ whichever is larger. <br> - Q/D.F., I.R. and dielectric strength: To meet initial requirements. <br> $-25 \%$ max. leaching on each edge. |
| 11. | Resistance to Soldering Heat | - Solder temperature: $260 \pm 5^{\circ} \mathrm{C}$ <br> - Dipping time: $10 \pm 1 \mathrm{sec}$ <br> - Preheating: 120 to $150^{\circ} \mathrm{C}$ for 1 minute before immerse the capacitor in a eutectic solder. <br> - Cap. / DF(Q) / I.R. Measurement to be made after de-aging at $150^{\circ} \mathrm{C}$ for 1 hr then set for $24 \pm 2 \mathrm{hrs}$ at room temp. | - No remarkable damage. <br> - Cap change: within $\pm 2.5 \%$ or $\pm 0.25 \mathrm{pF}$ whichever is larger. <br> - Q/D.F., I.R. and dielectric strength: To meet initial requirements. <br> $-25 \%$ max. leaching on each edge. |
| 12. | Temperature Cycle | - Conduct the five cycles according to the temperatures and time. <br> - Cap./DF (Q) / I.R. Measurement to be made after de-aging at $150^{\circ} \mathrm{C}$ for 1 hr then set for $24 \pm 2$ hrs at room temp. | - No remarkable damage. <br> - Cap change:within $\pm 2.5 \%$ or $\pm 0.25 \mathrm{pF}$ whichever is larger. <br> - Q/D.F., I.R. and dielectric strength: To meet initial requirements. |
| 13. | Humidity <br> (Damp Heat) <br> Steady State | Test temp.: $40 \pm 2^{\circ} \mathrm{C}$ <br> - Humidity: 90~95\% RH <br> - Test time: 500+24/-Ohrs. <br> - Cap. / DF(Q) / I.R. Measurement to be made after de-aging at $150^{\circ} \mathrm{C}$ for 1 hr then set for $24 \pm 2$ hrs at room temp. | - No remarkable damage. <br> - Cap change: within $\pm 5.0 \%$ or $\pm 0.5 \mathrm{pF}$ whichever is larger. <br> - Q/D.F. value: Cap $\geq 30 \mathrm{pF}, \mathrm{Q} \geq 350$; <br> $10 \mathrm{pF} \leq \mathrm{Cap}<30 \mathrm{pF}, \mathrm{Q} \geq 275+2.5 \mathrm{C}$ Cap $<10 \mathrm{pF} ; \mathrm{Q} \geq 200+10 \mathrm{C}$ <br> - I.R.: $\geq 1 \mathrm{G} \Omega$. |


| NO. | ITEM | TEST CONDITION | REQUIREMENTS |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 14. | Humidity (Damp Heat) Load | - Test temp.: $40 \pm 2^{\circ} \mathrm{C}$ <br> - Humidity: 90~95\%RH <br> - Test time: $500+24 /-0$ hrs. <br> - To apply voltage:rated voltage (MAX. 500V) <br> - Cap. / DF(Q) / I.R. Measurement to be made after de-aging at $150^{\circ} \mathrm{C}$ for 1 hr then set for $24 \pm 2 \mathrm{hrs}$ at room temp | - No remarkable damage. <br> - Cap change: within $\pm 7.5 \%$ or $\pm 0.75 \mathrm{pF}$ whichever is larger. <br> - Q/D.F. value: Cap $\geq 30 p F, Q \geq 200$; <br> Cap<30pF, $\mathrm{Q} \geq 100+10 / 3 \mathrm{C}$ <br> - I.R.: $\geq 500 \mathrm{M} \Omega$. |  |  |
| 15. | High Temperature Load (Endruance | - Test temp.: NPO: $125 \pm 3^{\circ} \mathrm{C}$ <br> - To apply voltage: <br> (1) $10 \mathrm{~V} \leq \mathrm{Ur}<500 \mathrm{~V}$ : $200 \%$ of rated voltage. <br> (2) $\leq 6.3 \mathrm{~V}$ or $500 \mathrm{~V}: 150 \%$ of rated voltage. <br> (3) Ur $\geq 630 \mathrm{~V}: 120 \%$ of rated voltage. <br> - Test time: 1000+24/-0 hrs. <br> - Cap. / DF(Q) / I.R. Measurement to be made after de-aging at $150^{\circ} \mathrm{C}$ for 1 hr then set for $24 \pm 2 \mathrm{hrs}$ at room temp | - No remarkable damage. <br> - Cap change: within $\pm 3.0 \%$ or $\pm 0.3 p F$ whichever is larger. <br> - Q/D.F. value: Cap $\geq 30 \mathrm{pF}, \mathrm{Q} \geq 350$ <br> $10 \mathrm{pF} \leq \mathrm{Cap}<30 \mathrm{pF}, \mathrm{Q} \geq 275+2.5 \mathrm{C}$ <br> Cap $<10 \mathrm{pF}, \mathrm{Q} \geq 200+10 \mathrm{C}$ <br> - I.R.: $\geq 1 G \Omega$ |  |  |
| 16. | ESR | - The ESR should be measured at room temperature and tested at frequency $1 \pm 0.1 \mathrm{GHz}$. | 01005 | 0505 | 0603 |
|  |  |  | $\begin{gathered} 0.2 \mathrm{pF} \leq C \mathrm{Cap} \leq 1 \mathrm{pF}:<700 \mathrm{~m} \Omega / \mathrm{pF} \\ 1 \mathrm{pF}<C a p \leq 2 \mathrm{pF}:<600 \mathrm{~m} \Omega \\ 5 \mathrm{pF}<\mathrm{Cap} \leq 10 \mathrm{pFF}<300 \mathrm{~m} \Omega \\ 10 \mathrm{pF}<\mathrm{Cap} \leq 22 \mathrm{pF}<350 \mathrm{~m} \Omega \\ 2 \mathrm{pF}<\mathrm{Cap} \leq 5 \mathrm{pF}: \leq 500 \mathrm{~m} \Omega \end{gathered}$ | $0.4 \mathrm{pF} \leq \mathrm{Cap}<1.0 \mathrm{pF}:<1500 \mathrm{~m} \Omega$ <br> 1.0pF $\leq$ Cap $<10 \mathrm{pF}:<250 \mathrm{~m} \Omega$ <br> $10 \mathrm{pF} \leq \mathrm{Cap} \leq 100 \mathrm{pF}:<200 \mathrm{~m} \Omega$ | $0.1 \mathrm{pF} \leq \mathrm{Cap} \leq 1 \mathrm{pF}:<1500 \mathrm{~m} \Omega$ $1 \mathrm{pF}<\mathrm{Cap} \leq 10 \mathrm{pF}:<250 \mathrm{~m} \Omega$ $10 \mathrm{pF}<\mathrm{Cap} \leq 220 \mathrm{pF}:<200 \mathrm{~m} \Omega$ |
|  |  |  | 0201 | 0402 | 0805 |
|  |  |  | $0.1 \mathrm{pF} \leq \mathrm{Cap} \leq 1 \mathrm{pF}:<350 \mathrm{~m} \Omega / \mathrm{pF}$ $1 \mathrm{pF}<\mathrm{Cap} \leq 5 \mathrm{pF}:<300 \mathrm{~m} \Omega$ $5 \mathrm{pF}<\mathrm{Cap} \leq 22 \mathrm{pF}:<250 \mathrm{~m} \Omega$ | $0.1 \mathrm{pF} \leq \mathrm{Cap} \leq 1 \mathrm{pF}:<350 \mathrm{~m} \Omega / \mathrm{pF}$ $1 \mathrm{pF}<\mathrm{Cap} \leq 5 \mathrm{pF}:<300 \mathrm{~m} \Omega$ $5 \mathrm{pF}<\mathrm{Cap} \leq 100 \mathrm{pF}:<250 \mathrm{~m} \Omega$ | $\begin{gathered} 0.3 \mathrm{pF} \leq \mathrm{Cap} \leq 1 \mathrm{pF}:<1500 \mathrm{~m} \Omega \\ 1 \mathrm{pF}<\mathrm{Cap} \leq 10 \mathrm{pF}:<250 \mathrm{~m} \Omega \\ \text { Cap }>10 \mathrm{pF}:<200 \mathrm{~m} \Omega \end{gathered}$ |
|  |  | - The ESR should be measured at room temperature and tested at frequency $500 \pm 50 \mathrm{MHz}$ | - 0201, 22pF $\leq$ Cap $\leq 33 p F:<300 m \Omega$ <br> - 1111, 100pF<Cap $\leq 1000 p F:<150 m \Omega$ |  |  |

## - TAPE \& REEL DIMENSIONS



| SIZE |  | 01005, 0201, 0402, 0505, 0603, 0805, 1111 |
| :---: | :---: | :---: |
| REEL SIZE | $13.0+0.5 /-0.2$ | $13^{\prime \prime}$ REEL |
| C | $8.4+1.5 /-0$ | $13.0+0.5 /-0.2$ |
| W1 | $178.0 \pm 0.10$ | $8.4+1.5 /-0$ |
| A | $60.0+1.0 /-0$ | $330.0 \pm 1.0$ |
| N |  | $100 \pm 1.0$ |


| SIZE | 01005 | 0201 | 0402 | 0505 | 0603 | 0805 | 1111 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| THICKNESS | V | L | N | J | S | S |  |
| $\mathrm{A}_{0}$ | $13.0+0.5 /-0.2$ | $0.37 \pm 0.03$ | $0.62 \pm 0.05$ | $<1.90$ | $1.00 \pm 0.05 /-0.1$ | $1.50 \pm 0.10$ | $<3.05$ |
| $\mathrm{~B}_{0}$ | $0.45 \pm 0.05$ | $0.67 \pm 0.03$ | $1.12 \pm 0.05$ | $<1.90$ | $1.80 \pm 0.10$ | $2.30 \pm 0.10$ | $<3.80$ |
| T | $\leq 0.50$ | $0.42 \pm 0.03$ | $0.60 \pm 0.05$ | $0.23 \pm 0.1$ | $0.95 \pm 0.05$ | $0.95 \pm 0.05$ | $0.23 \pm 0.1$ |
| $\mathrm{~K}_{0}$ | - | - | - | $<1.50$ | - | - | $<2.50$ |
| W | $8.00 \pm 0.30$ | $8.00 \pm 0.10$ | $8.00 \pm 0.10$ | $8.00 \pm 0.30$ | $8.00 \pm 0.10$ | $8.00 \pm 0.10$ | $8.00 \pm 0.30$ |
| $\mathrm{P}_{0}$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ |
| $10 \times P_{0}$ | $40.00 \pm 0.10$ | $40.00 \pm 0.10$ | $40.00 \pm 0.20$ | $40.00 \pm 0.20$ | $40.00 \pm 0.20$ | $40.00 \pm 0.20$ | $40.00 \pm 0.20$ |
| $P_{1}$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ | $4.00 \pm 0.10$ |
| $P_{2}$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ | $2.00 \pm 0.05$ |
| $\mathrm{D}_{0}$ | $1.50+0.1 /-0$ | $1.55 \pm 0.05$ | $1.55 \pm 0.05$ | $1.50+0.1 /-0$ | $1.55 \pm 0.05$ | $1.55 \pm 0.05$ | $1.50+0.1 /-0$ |
| $\mathrm{D}_{1}$ | - | - | - | $1.00 \pm 0.10$ | - | - | $1.00 \pm 0.10$ |
| E | $1.75 \pm 0.10$ | $1.75 \pm 0.05$ | $1.75 \pm 0.05$ | $1.75 \pm 0.10$ | $1.75 \pm 0.05$ | $1.75 \pm 0.05$ | $1.75 \pm 0.10$ |
| F | $3.50 \pm 0.05$ | $3.50 \pm 0.05$ | $3.50 \pm 0.05$ | $3.50 \pm 0.05$ | $3.50 \pm 0.05$ | $3.50 \pm 0.05$ | $3.50 \pm 0.05$ |



## - Storage and handuing Conditions

1 - To store products at 5 to $40^{\circ} \mathrm{C}$ ambient temperature and 20 to $70 \%$. related humidity conditions
2 - The product is recommended to be used within one year after shipment. Check solderability in case of shelf life extension is needed

Cautions:
a. Don't store products in a corrosive environment such as sulfide, chloride gas, or acid. It may cause oxidization of electrode, which easily be resulted in poor soldering.
b. To store products on the shelf and avoid exposure to moisture.
c. Don't expose products to excessive shock, vibration, direct sunlight and so on.

## - RECOMMENDED SOLDERING CONDITIONS

The lead-free termination MLCCs are not only to be used on SMT against lead-free solder paste, but also suitable against lead-containing solder paste. If the optimized solder joint is requested, increasing soldering time, temperature and concentration of N 2 within oven are recommended.


Recommeded reflow soldering profile for SMT process with SnAgCu series paste.


Recommeded wave soldering profile for SMT process with SnAgCu series solder.

